



Maxxam™ PD 2201

Polypropylene

Key Characteristics

Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Talc, 20% Filler by Weight		
Features	• General Purpose	• Medium Flow	
Uses	• Construction Applications • Consumer Applications	• General Purpose • Industrial Applications	
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.05	1.05	ASTM D792
Specific Volume	26.4 in ³ /lb	0.954 cm ³ /g	ASTM D792
Melt Mass-Flow Rate (MFR) ² (230°C/2.16 kg)	11 g/10 min	11 g/10 min	ASTM D1238
Molding Shrinkage - Flow	8.0E-3 to 0.012 in/in	0.80 to 1.2 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ³ (Yield)	4900 psi	33.8 MPa	ASTM D638
Tensile Elongation ³ (Break)	45 %	45 %	ASTM D638
Flexural Modulus	315000 psi	2170 MPa	ASTM D790
Flexural Strength	7330 psi	50.5 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	0.70 ft·lb/in	37 J/m	
Unnotched Izod Impact ⁴			ASTM D256
73°F (23°C), 0.125 in (3.18 mm)	7.5 ft·lb/in	400 J/m	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Rockwell Hardness (R-Scale)	92	92	ASTM D785
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	256 °F	124 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	60.8 to 122 °F	16.0 to 50.0 °C

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Notes¹ Typical values are not to be construed as specifications.² Procedure A³ Type I, 2.0 in/min (51 mm/min)⁴ Injection Molded**CONTACT INFORMATION****Americas**United States - Avon Lake
+1 440 930 1000United States - McHenry
+1 815 385 8500**Asia**China - Guangzhou
+86 20 8732 7260China - Shenzhen
+86 755 2969 2888China - Suzhou
+86 512 6823 24 38China - Suzhou
+86 512 6265 2600Hong Kong -
+852 2690 5332Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849**Europe**Germany - Gaggenau
+49 7225 6802 0Spain - Barbastro (Huesca)
+34 974 310 314*Beyond Polymers.**Better Business Solutions.™*

www.polyone.com

PolyOne Americas33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE**PolyOne Asia**No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188**PolyOne Europe**6 Giällewee
+352 269 050 35

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